

## Description

The HD25 is a rugged optical incremental shaft encoder designed for heavy-duty industrial applications. The housing, machined from a solid billet aluminum block and finished with clear anodizing, conforms to the industrial standard size 25 package. Size 25 encoders are widely used and are considered to be the backbone of feedback devices found in factory automation and industrial applications. The HD25 will drop directly into existing applications to provide a superior solution at a competitive cost. The HD25 is a factory stock product with little or no lead-time.

### Typical applications include:

- Automation, robotics, motion control, elevator controls, machine tools, food processing, X-Y tables and conveyors.
- Lathes, grinders, CNC machine tools, high performance servos, test equipment, packaging machines, balance machines and cutting machines.
- Web processing, rotary tables, transfer machines, stacker cranes, press controls, printing presses and pump controls.
- Oil field equipment, saw mill machinery and construction machinery.

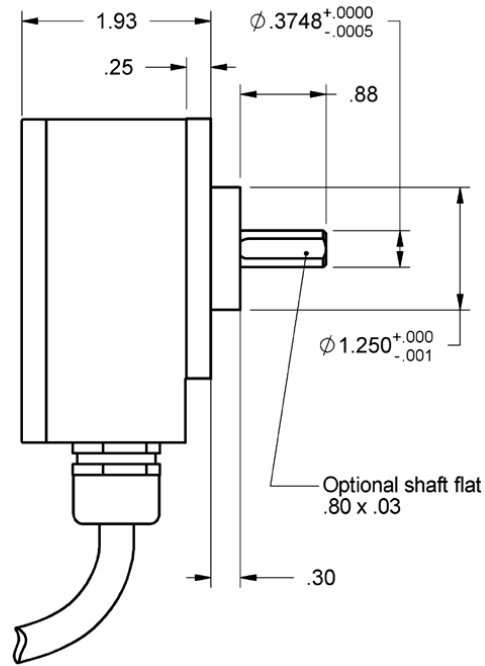
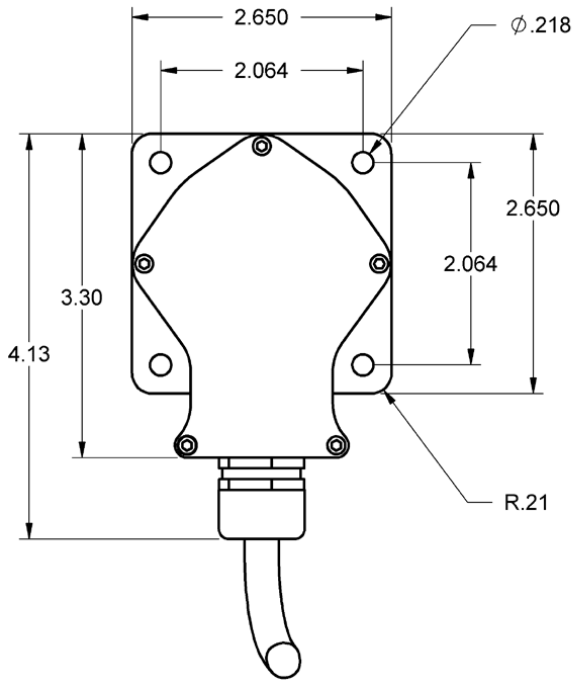
Our absolute encoders may be used in many stand alone applications that do not require a PC interface. For these applications we provide detailed communications protocols for all of our absolute products (see the SEI Absolute Encoder Communications Protocol page).

## Mechanical Drawing



### Features

- NEMA size 25 package
- Anodized milled aluminum housing with O-ring housing seal
- LED and phased array wide-gap monolithic encoder technology
- 64 to 10000 cycles per revolution (CPR)
- 256 to 40000 pulses per revolution (PPR)
- 2 channel quadrature squarewave outputs
- Single-ended or differential outputs
- Optional index (3rd channel)



### Environmental

| Parameter                              | Value                       |
|--|-----------------------------|
| Operating Temperature                  |                             |
| Low voltage version, CPR < 3600        | -40C to 100C                |
| High voltage version CPR < 3600        | -40C to 85C                 |
| Low voltage version, CPR ≥ 3600        | -25C to 100C                |
| High voltage version CPR ≥ 3600        | -25C to 85C                 |
| Storage Temperature                    | -40C to 100C                |
| Humidity                               |                             |
| Non-sealed                             | 98% non-condensing          |
| Sealed                                 | 100% condensing (NEMA IP65) |
| Vibration (5 to 2kHz)                  | 20G                         |
| Shock, 11 mSec                         | 60G                         |
| Electrostatic Discharge, IEC 61000-4-2 | ± 4kV                       |

### Mechanical

| Parameter | Value        |
|-----------|--------------|
| Size      | NEMA size 25 |

|   |   |
|---|---|
| Housing and Cover Material  | Anodized aluminum                             |
| Shaft Material  | Stainless steel                               |
| Weight  | 17 oz.  |
| Shaft Diameter  | 0.3748 in. (+0.0000 in. -0.0003 in.)          |
| Shaft Optional Flat Size  | .08 in. long x .03 in. deep                   |
| Max. Acceleration   | 100000 rad / sec <sup>2</sup>                 |
| Max. Shaft Speed  |   |
| Non-sealed (mechanical)   | 15000 rpm                                     |
| Sealed (mechanical)   | 6000 rpm                                      |
| Shaft Torque  |   |
| Non-sealed  | < 0.5 in-oz                                   |
| Sealed  | 3.5 in-oz typical                             |
| Max. Shaft Load   |   |
| Axial   | 40 lb.  |
| Radial  | 35 lb.  |
| Max. Shaft Total Indicated Runout   | 0.0003 in.                                    |
| Bearing Life @ 4 Pound Load   | 2.3 x 10 <sup>9</sup> revolutions             |
| Moment of Inertia   | 2.8 x 10 <sup>-4</sup> oz-in-sec <sup>2</sup> |
| <a href="#">Technical Bulletin TB1001 - Shaft and Bore Tolerances</a> <span style="float: right;"><a href="#">Download</a></span> |   |

### Electrical

- Specifications apply over entire operating temperature range.
- Typical values are specified at 25 ° C.
- Output driver IC: ET7272B
- For complete details, see the EM1 and EM2 product pages.

| Parameter             | Min. | Typ.     | Max. | Units | Conditions  |
|-----------------------|------|----------|------|-------|-------------|
| Supply Voltage        |      |          |      |       |             |
| Low Voltage Version   | 4.5  | 5.0      | 5.5  | V     |             |
| High Voltage Version  | 9.5  |          | 30   |       |             |
| Supply Current        |      |          | 138  | mA    |             |
| Low-level Output      |      | 0.4      | 0.5  | V     | IOL = 20mA  |
| High-level Output     |      | Vs - 2.0 |      | V     | IOH = -20mA |
| Output Rise/Fall Time |      | 700      | 980  | nS    |             |

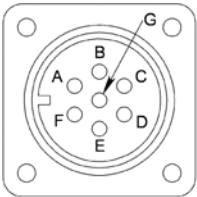
### 7-pin Connector Pin-out & Cable Wire

| Pin | Quad. (AB) |
|-----|------------|
| A   | A channel  |

| Pin | Quad. (AB)  |
|-----|-------------|
| B   | B channel   |
| C*  | Index       |
| D   | +VDC        |
| E   | NC          |
| F   | Common      |
| G   | Case ground |

\* Only available when Index channel is specified.

**The 7-pin Connector**

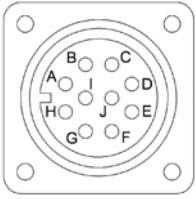


**10-pin Connector Pin-out & Cable Wire**

| Pin | Quad. (AB)  |
|-----|-------------|
| A   | A+ channel  |
| B   | B+ channel  |
| C*  | Index+      |
| D   | +VDC        |
| E   | NC          |
| F   | Common      |
| G   | Case ground |
| H   | A- channel  |
| I   | B- channel  |
| J*  | Index-      |

\* Only available when Index channel is specified.

**The 10-pin Connector**



### Ordering Information

|        |                      |   |                           |   |                       |   |                      |   |                                 |   |                         |
|--------|----------------------|---|---------------------------|---|-----------------------|---|----------------------|---|---------------------------------|---|-------------------------|
| HD25 - | <input type="text"/> | - | <input type="text"/>      | - | <input type="text"/>  | - | <input type="text"/> | - | <input type="text"/>            | - | <input type="text"/>    |
|        | <b>CPR</b>           |   | <b>Flat</b>               |   | <b>Seal</b>           |   | <b>Voltage</b>       |   | <b>Index</b>                    |   | <b>Output</b>           |
|        | 64 =                 |   | N = <i>Non-Flat Shaft</i> |   | N = <i>Non-Sealed</i> |   | L = <i>Low</i>       |   | NE = <i>No Index</i>            |   | S = <i>Single-ended</i> |
|        | 100 =                |   | F = <i>Flat Shaft</i>     |   | S = <i>Sealed</i>     |   | H = <i>High</i>      |   | IE = <i>Index (3rd Channel)</i> |   | D = <i>Differential</i> |
|        | 200 =                |   |                           |   |                       |   |                      |   |                                 |   |                         |
|        | 400 =                |   |                           |   |                       |   |                      |   |                                 |   |                         |
|        | 500 =                |   |                           |   |                       |   |                      |   |                                 |   |                         |
|        | 512 =                |   |                           |   |                       |   |                      |   |                                 |   |                         |
|        | 1000 =               |   |                           |   |                       |   |                      |   |                                 |   |                         |
|        | 1024 =               |   |                           |   |                       |   |                      |   |                                 |   |                         |
|        | 1800 =               |   |                           |   |                       |   |                      |   |                                 |   |                         |
|        | 2000 =               |   |                           |   |                       |   |                      |   |                                 |   |                         |
|        | 2048 =               |   |                           |   |                       |   |                      |   |                                 |   |                         |
|        | 2500 =               |   |                           |   |                       |   |                      |   |                                 |   |                         |
|        | 3600 =               |   |                           |   |                       |   |                      |   |                                 |   |                         |
|        | 4000 =               |   |                           |   |                       |   |                      |   |                                 |   |                         |
|        | 4096 =               |   |                           |   |                       |   |                      |   |                                 |   |                         |
|        | 5000 =               |   |                           |   |                       |   |                      |   |                                 |   |                         |
|        | 7200 =               |   |                           |   |                       |   |                      |   |                                 |   |                         |
|        | 8000 =               |   |                           |   |                       |   |                      |   |                                 |   |                         |
|        | 8192 =               |   |                           |   |                       |   |                      |   |                                 |   |                         |
|        | 10000 =              |   |                           |   |                       |   |                      |   |                                 |   |                         |

### Notes

- Cables and connectors are not included and must be ordered separately.
- US Digital warrants its products against defects in materials and workmanship for two years. See complete warranty for details.

### Base Pricing

| Quantity | Price    |
|----------|----------|
| 1        | \$286.10 |
| 10       | \$243.50 |

For volume discounts, please contact us at sales@usdigital.com or 800.736.0194.

- Add 8% per unit for **CPR** of , , , , , or
- Add \$45.00 per unit for **Seal** of Sealed
- Add 4% per unit for **Index** of Index (3rd Channel)
- Add 5% per unit for **Output** of Differential